

PREPARATION FOR ASSEMBLY

- 2 Adults recommened for assembly
- * Prior to assembly please make sure to unpack all parts, layout pieces and confirm all tools and parts shown on directions.
- * If missing any parts, tools or hardware, please call STX Customer Service 1.888.789.7894.

INVENTORY PARTS

- a. 3 threaded bolts 2"
- b. 1 threaded bolt 1 1/4"
- c. 4 washer nuts
- d. 8 washers
- e. 26 ball bungees (in poly bag)
- f. 1 allen wrench
- g. 1 bolt wrench
- h. 13 pipes including A Top, A base (gripped rollers), B, C, D, E, F, G, H, I, J, K & L (STX cross bar)
- i. Net

ASSEMBLY

- 1....Assemble parts D and E to L (STX middle cross bar).

 With STX facing you, the D bar will be on your right and the E bar on your left.
- 2....Next attach A base (with rubber gripped feet) to E and D
- 3....Attach C to D
- 4....Attach B to E
- 5....Attach Top bar A (has STX printed on it) to C and B
- 6....Attach G and F to the bottom rear H bar
- 7.....Attach I to L (STX Middle Cross Bar) and secure with 1 bolt 11/4", washer and nut (dia.1a and 1b)
- 8.....Attach both J and K pieces to F and G (J and K are interchangable)
- 11....Use the 2" bolts, washer and nuts to attach both J to B and K to C (dia.1a and 1b)
- 12....Attach I to H using remaining bolt (dia.1a and 1b)
- 13....Attach Top A bar to Top of B and Top of C
- 14....Attach net to frame using ball bungees. (dia. 2 & 3) *Tip: Attach opposite corners first, once all 4 corners are attached finish sides.
- 15....Recommended to use 5 bungees on the vertical sides and 4 to 5 bungees on the horizontal sides.

All bungees should be evenly spaced, leaving the remaining bungees for spares.



